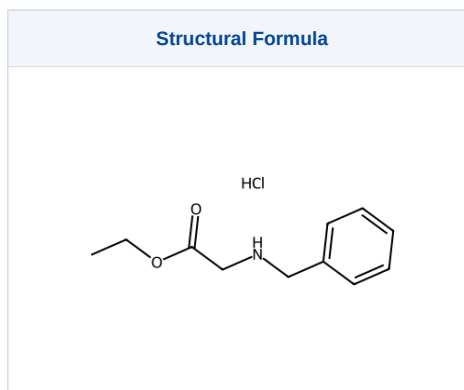


CERTIFICATE OF ANALYSIS

Standard product specification — applicable to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd., manufacturer and supplier of quality chemicals.

Product Name	N-Benzylglycine Ethyl Ester Hydrochloride
C.A.S. Number	Not applicable
Molecular Formula	C ₁₁ H ₁₆ ClNO ₂
Molecular Weight	229.71
Grade / Standard	≥97% Technical
Physical Form	White crystalline powder
Product Category	Pharmaceutical Intermediates
Country of Origin	India



ANALYTICAL RESULTS

S. No.	Test Parameter	Specification	Result	Method
1	Description	White crystalline powder	Complies	Visual
2	Solubility	As per specification	Complies	Visual / Monograph
3	Assay	Not less than 97.0 % w/w	97.86	Titrimetry / Instrumental
4	Clarity & Colour of Solution	Clear; not more intensely coloured than reference	Complies	Visual (Monograph)
5	pH (1 % w/v aqueous solution)	As per monograph	5.9	Potentiometry
6	Water Content (Karl Fischer)	Not more than 0.5 % w/w	0.05	Karl Fischer titration
7	Melting Range / Point	As per monograph	Complies	Capillary method
8	Particle Size (d90)	As per specification	215 µm	Laser diffraction
9	Structure	Conforms to reference structure	Complies	FTIR / NMR

Remarks Material supplied against this specification is analysed on every production lot and conforms to the limits stated above in all tested parameters. Results shown are the typical values obtained for this grade. Retained samples are held against every export consignment. Store in tightly closed original packing, in a cool, dry, well-ventilated place away from incompatible materials and direct sunlight.	Checked and Approved by Prem Panchal Quality Assurance Scapex Exports Pvt. Ltd.
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This document sets out the standard specification for the product named above and applies to all consignments of this grade. It is issued by Scapex Exports Pvt. Ltd. as manufacturer and supplier. Refer to the Material Safety Data Sheet (MSDS) before handling.