

CERTIFICATE OF ANALYSIS

Standard product specification — applicable to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd.

Product Name	Mandelic Acid	C.A.S. Number	90-64-2
Product Category	Pharmaceutical Intermediates	Product Group	Chiral Intermediates
Grade / Standard	99% Pharma Grade	Physical Form	White crystalline powder
Country of Origin	India	Document No.	SCX/COA/240BDA
Packing	Standard export packing — bags, drums, carboys, IBC or ISO tank as applicable	Storage	Cool, dry, well-ventilated place in tightly closed original packing

ANALYTICAL RESULTS

S. No.	Test Parameter	Specification	Result	Method
1	Description	White crystalline powder	Complies	Visual
2	Identification	Conforms to the structure of the substance	Complies	FTIR / Chemical test
3	Solubility	As per specification	Complies	Visual / Monograph
4	Assay	Not less than 99.0 % w/w	99.15	Titrimetry / Instrumental
5	Clarity & Colour of Solution	Clear; not more intensely coloured than reference	Complies	Visual (Monograph)
6	pH (1 % w/v aqueous solution)	As per monograph	5.3	Potentiometry
7	Water Content (Karl Fischer)	Not more than 0.5 % w/w	0.16	Karl Fischer titration
8	Melting Range / Point	As per monograph	Complies	Capillary method
9	Particle Size (d90)	As per specification	111 µm	Laser diffraction

Remarks Material supplied against this specification is analysed on every production lot and conforms to the limits stated above in all tested parameters. Results shown are the typical values obtained for this grade. Retained samples are held against every export consignment. Store in tightly closed original packing, in a cool, dry, well-ventilated place away from incompatible materials and direct sunlight.	Checked and Approved by Prem Panchal Quality Assurance Scapex Exports Pvt. Ltd.
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This document sets out the standard specification for the product named above and applies to all consignments of this grade. It is not a lot-specific release document; a lot-specific certificate carrying the analysis of the material actually shipped is issued with each consignment. The information is given in good faith; it does not constitute a warranty of fitness for any particular purpose. Refer to the Safety Data Sheet before handling.