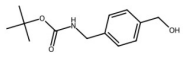
Scapex Exports Pvt. Ltd.
830, 8th Floor, Sun Gravitas, Times of India Road,
Shyamal, Ahmedabad 380015, Gujarat, India
+91 9925522674 · info@scapexexports.com
CIN U46909GJ2025PTC164345

CERTIFICATE OF ANALYSIS

Standard product specification

(4-Hydroxymethyl-benzyl)-carbamic acid tert-butyl ester

CAS 123986-64-1 · C13H19NO3 · 97% min.



STRUCTURAL FORMULA

1. PRODUCT IDENTITY

Product name	(4-Hydroxymethyl-benzyl)-carbamic acid tert-butyl ester
C.A.S. number	123986-64-1
Molecular formula	C13H19NO3
Molecular weight	237.30 g/mol
Grade / standard	97% min.
Description	Liquid — appearance as per specification
Product group	Aromatic Intermediates
Category	Pharmaceutical Intermediates
Country of origin	India
Packing	Bags, drums, carboys, IBC or ISO tank as applicable — customer-specified packing available
Storage	Cool, dry, well-ventilated place in tightly closed original packing

2. ANALYTICAL SPECIFICATION

S. NO.	TEST PARAMETER	SPECIFICATION	TYPICAL RESULT	METHOD
1	Description	Liquid — appearance as per specification	Complies	Visual
2	Identification	Conforms to the structure of the substance	Complies	FTIR / Chemical test
3	Assay	Not less than 97.0 % w/w	97.82	Titrimetry / Instrumental

4	Clarity & Colour of Solution	Clear; not more intensely coloured than reference	Complies	Visual (Monograph)
5	pH (1 % w/v aqueous solution)	As per monograph	6.8	Potentiometry
6	Water Content (Karl Fischer)	Not more than 0.5 % w/w	0.13	Karl Fischer titration
7	Melting Range / Point	As per monograph	Complies	Capillary method
8	Particle Size (d90)	As per specification	79 µm	Laser diffraction

3. DECLARATION

This document sets out the standard specification for (4-Hydroxymethyl-benzyl)-carbamic acid tert-butyl ester and applies to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd. It is not a lot-specific release document; a lot-specific certificate carrying the analysis of the material actually shipped is issued with, and travels with, each consignment. Scapex Exports supplies against customer-specified assay limits and pharmacopoeial standards — send your specification sheet and we confirm compliance in writing before the order is accepted.

SCAPEX EXPORTS PVT. LTD.
SCAPEX
QUALITY ASSURED
AHMEDABAD · GUJARAT · INDIA

Scapex Exports Pvt. Ltd. · Ahmedabad, Gujarat, India · info@scapexexports.com · +91 9925522674 — system-generated document, valid without physical signature.