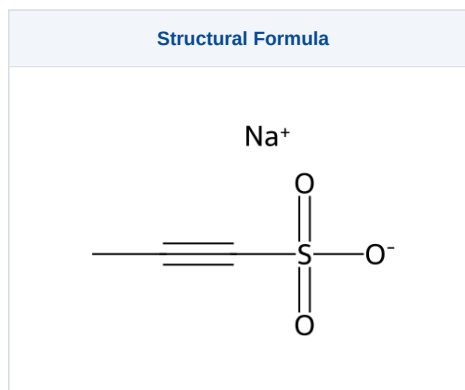


CERTIFICATE OF ANALYSIS

Standard product specification — applicable to all consignments of this product and grade supplied by Scapex Exports Pvt. Ltd., manufacturer and supplier of quality chemicals.

Product Name	Sodium Propyne Sulfonate
C.A.S. Number	Not applicable
Molecular Formula	C ₃ H ₃ NaO ₃ S
Molecular Weight	142.11
Grade / Standard	≥97% Technical
Physical Form	White to light yellow crystalline powder/solution
Product Category	Metal Treatment & Electroplating Chemicals
Country of Origin	India



ANALYTICAL RESULTS

S. No.	Test Parameter	Specification	Result	Method
1	Description	White to light yellow crystalline powder/solution	Complies	Visual
2	Assay	Not less than 97.0 % w/w	97.87	Titrimetry / Instrumental
3	Specific Gravity at 25 °C	As per specification	Conforms	Hydrometry / ASTM D4052
4	Colour (APHA)	Not more than 30	17	ASTM D1209
5	Chloride (as Cl)	Not more than 0.01 % w/w	0.0031	Turbidimetry / IC
6	Sulphate (as SO ₄)	Not more than 0.02 % w/w	0.0026	Turbidimetry / IC
7	Iron (as Fe)	Not more than 20 ppm	6.0 ppm	ICP-OES / AAS
8	Heavy Metals (as Pb)	Not more than 10 ppm	Less than 5 ppm	ICP-OES
9	Structure	Conforms to reference structure	Complies	FTIR / NMR

Remarks

Material supplied against this specification is analysed on every production lot and **conforms** to the limits stated above in all tested parameters. Results shown are the typical values obtained for this grade.

Retained samples are held against every export consignment. Store in tightly closed original packing, in a cool, dry, well-ventilated place away from incompatible materials and direct sunlight.

Checked and Approved by

Prem Panchal
Quality Assurance
Scapex Exports Pvt. Ltd.

This document sets out the standard specification for the product named above and applies to all consignments of this grade. It is issued by Scapex Exports Pvt. Ltd. as manufacturer and supplier. Refer to the Material Safety Data Sheet (MSDS) before handling.